



IDOS Consultants

Nothing is achieved unless its implemented.

(One Stop solution for all Industrial Engineering Techniques)

TIME STUDY WITH STOP WATCH AND MOST (MAYNARD OPERATION SEQUENCE TECHNIQUE)

METHODOLOGY:

- Observing and Calculation of Standard time of manufacturing processes using MOST.
- Adding allowances according to the nature of the work.

Charges:

Rs 25,000 per assembly line

Duration: 2 days

Advantages:

- The efficiency of worker increased because they follow correct methods, proper tools and eliminating wasteful motion.
- The labour requirements are correctly assessed because standard time for various jobs are known
- Attention of the management can be drawn to the causes of idle time of men and machines when more than the standard time is taken.
- These studies can help in the determination of correct costs because labour cost standards are based on the basis of results of these studies.